

Virginia Butler Coldwell Banker

Hi Fellow REALTORS®.

I have been involved with the legislative and legal challenges to our profession for over 25 years. I currently serve as a Board of Director and would appreciate having a chance to serve on the Board again. I'm especially sensitive to and passionate about all the various ways that laws affecting private property rights are proposed here locally, in Sacramento and in Washington DC. Our industry is always a target and we need to be vigilant about protecting our business - we all have families to support and real estate is our livelihood.

I've held many chairmanships locally as well as at C.A.R. and I attend the C.A.R. Directors meetings 3 times a year. I attend the meetings faithfully and bring back the information to share at our local meetings. This year I am Vice Chair of the Legislative Committee.

To make a long story (and career) short - I care very deeply, am willing to work very hard and would appreciate your support to continue doing so. I have the experience and professional background to serve on the Board. You can count on me to fight for you and for our real estate profession. We can't take anything for granted.

I'm happy to visit with you personally either by email <u>virginiabutler@hotmail.com</u> or my cell is 310-849-1779.

Thanks - I appreciate your vote and support.

Virginia